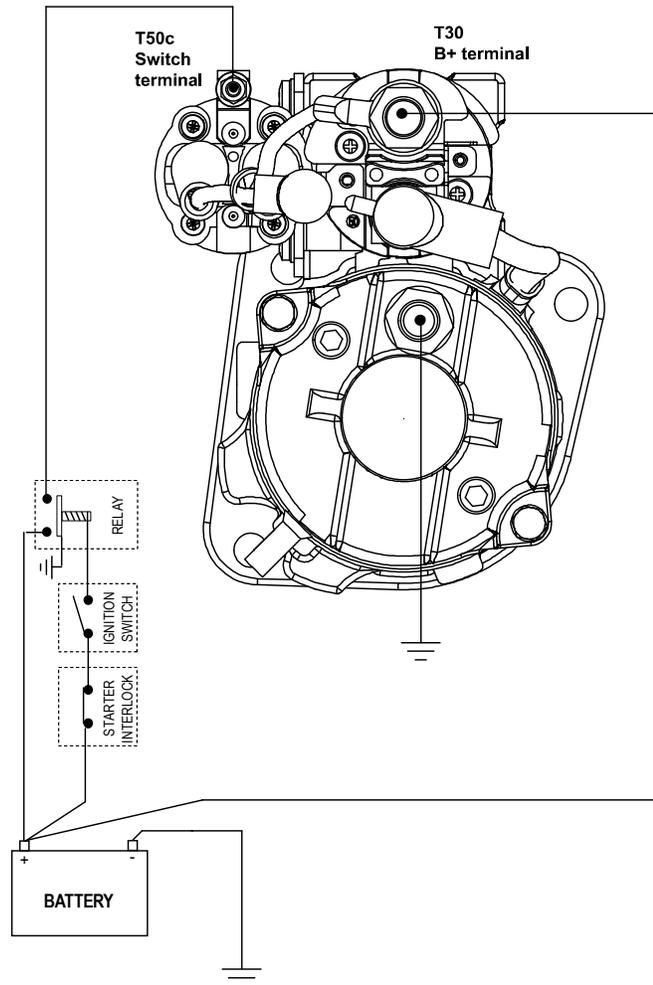


Source: Prestolite Electric Leece Neville Heavy Duty Systems
Bulletin No: TWB-0078 **Date:** April 13, 2022
Models: HM95R2014SE HM95R3035SE
Subject: Wiring Diagram



techservice@prestolite.com

NOTE: Do not remove or bypass the control relay (IMS).
 Hold inner nut with a wrench while tightening terminals to prevent damage.
 Ground: Earth return



Terminal tightening torque values	
T30 (B+)	25.7 – 27.5 Nm
T31 (B-)	25.7 – 27.5 Nm
T50c (IGN / SW)	2.0 - 2.5 Nm

Important: The information contained in this bulletin is intended for use by trained, professional technicians who have the proper tools, equipment, and training to perform the required maintenance described above. This information is NOT intended for 'do-it-yourselfers', and you should not assume that this information applies to your equipment. If you have any questions regarding this information please visit our website at www.prestolite.com, or contact our technical service department at:

